

Design Standard Chilled Water Systems

Purpose:

The chilled water systems are an essential element of the mechanical space cooling systems. This design standard has the purpose of creating a consistent application of chilled water system requirements throughout the East Side Union High School District, therefore achieving a standard of quality for maintenance, energy efficiency, and reliability throughout all renovation and new building projects.

Design Standard:

Design and specify work to include materials, installation, and testing of chillers and cooling towers for building cooling and associated accessories for a complete and operable system.

- All chilled water systems shall have refrigerant systems that meet all LEED requirements for refrigerant use with regards to ozone depletion and global warming.
- Air-Cooled Chiller:
 - Air-cooled, reciprocating or screw type, dual independent refrigerant circuits with lead-lag switch, assembled at the factory on a steel base. Individual performance test at full and part load conditions. Units to be leak tested and provided with a full operating charge of refrigerant
 - Design with integration to campus wide control system
- Evap-Cooled Chiller:
 - Evap-cooled, reciprocating or screw type, dual independent refrigerant circuits with lead-lag switch, assembled at the factory on a steel base. Individual performance test at full and part load conditions. Units to be leak tested and provided with a full operating charge of refrigerant
 - Design with integration to campus wide control system
- Water-Cooled Chiller:
 - Water cooled, centrifugal type, assembled at the factory on a steel base. Individual performance test at full and part load conditions. Units to be leak tested and provided with a full operating charge of refrigerant
 - Locate indoors in a refrigeration machinery rooms

- Design with variable frequency drive
 - Design with integral touch screen control panel
 - Design with integration to campus wide control system
- Induced Draft Counterflow Cooling Tower:
 - Factory assembled, sectional, counterflow, induced draft design. Fan assemblies built completely into the pan with moving parts factory mounted and aligned.
 - All steel components: Hot-dip galvanized steel with cut edges given a protective coat of zinc-rich compound, with a final coating of zinc chromated aluminum.
 - Stainless steel sumps.
- Ice Storage Systems:
 - Installed in manufacturers steel tanks or underground insulated concrete tanks.
 - Contained within the tank shall be a steel heat exchanger that is constructed of 1.05" O.D., all prime surface serpentine steel tubing encased in a steel framework. The coil, which is hot-dip galvanized after fabrication, shall be pneumatically tested at 190 psig and rated for 150 psig operating pressure. The coil circuits are configured to provide maximum storage capacity. The coil connections on the unit are galvanized steel and are grooved for mechanical coupling.
- Heat Exchangers
 - Plate and Frame Exchanger: Pressure plate and frame supporting heat transfer plates to be carbon steel. Heat transfer surfaces to be corrugated Type 304 stainless steel. Piping connections to be ANSI flanges. Minimum 150 PSIG working pressure to conform to ASME rules for pressure vessels. Install as recommended by manufacturer and provide adequate clearance for cleaning

Approved Manufacturers:

- Air-Cooled Chiller:
 - Trane
 - Carrier
 - McQuay
 - York
 - Team Air

- Petra
- Evap-Cooled Chiller:
 - Team Air
 - Governair
 - Aaon
- Water-Cooled Chiller:
 - Trane
 - Carrier
 - McQuay
 - York
- Induced Draft Counterflow Cooling Tower:
 - BAC
 - Marley
 - Evapco
- Ice Storage Systems:
 - BAC
 - FAFCO
- Heat Exchangers
 - Bell & Gossett
 - Alfa Laval
 - Taco

Substitutes Allowed:

Yes, if performance and quality equivalency can be evidenced.

Associated Design Standards and Construction Specifications

- Division 23 HVAC Design Standards
- 23 05 00 – HVAC Piping Design Standard
- 23 05 53 - Identification for HVAC Piping And Equipment Design Standard
- 23 21 13 - Hydronic Piping Systems Design Standard

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